

SECTION

FSU

FRONT SUSPENSION

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PRECAUTIONS

< SERVICE INFORMATION >

SERVICE INFORMATION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000007405475

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the SRS and SB section of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the SRS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

- When working near the Airbag Diagnosis Sensor Unit or other Airbag System sensors with the Ignition ON or engine running, DO NOT use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the Ignition OFF, disconnect the battery, and wait at least 3 minutes before performing any service.

Precaution Necessary for Steering Wheel Rotation After Battery Disconnect

INFOID:000000007405476

NOTE:

- This Procedure is applied only to models with Intelligent Key system and NATS (NISSAN ANTI-THEFT SYSTEM).
- Remove and install all control units after disconnecting both battery cables with the ignition knob in the "LOCK" position.
- Always use CONSULT to perform self-diagnosis as a part of each function inspection after finishing work. If DTC is detected, perform trouble diagnosis according to self-diagnostic results.

For models equipped with the Intelligent Key system and NATS, an electrically controlled steering lock mechanism is adopted on the key cylinder.

For this reason, if the battery is disconnected or if the battery is discharged, the steering wheel will lock and steering wheel rotation will become impossible.

If steering wheel rotation is required when battery power is interrupted, follow the procedure below before starting the repair operation.

OPERATION PROCEDURE

1. Connect both battery cables.

NOTE:

Supply power using jumper cables if battery is discharged.

2. Use the Intelligent Key or mechanical key to turn the ignition switch to the "ACC" position. At this time, the steering lock will be released.
3. Disconnect both battery cables. The steering lock will remain released and the steering wheel can be rotated.
4. Perform the necessary repair operation.

PRECAUTIONS

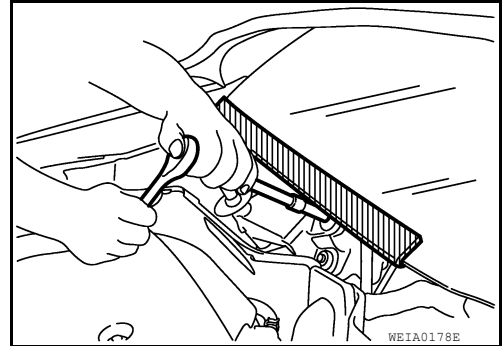
< SERVICE INFORMATION >

5. When the repair work is completed, return the ignition switch to the "LOCK" position before connecting the battery cables. (At this time, the steering lock mechanism will engage.)
6. Perform a self-diagnosis check of all control units using CONSULT.

Precaution for Procedure without Cowl Top Cover

INFOID:000000007405477

When performing the procedure after removing cowl top cover, cover the lower end of windshield.



General Precautions

INFOID:000000007405478

- When installing rubber bushings, the final tightening must be carried out under unladen conditions with tires on ground. Oil might shorten the life of rubber bushings. Be sure to wipe off any spilled oil.
- Unladen conditions mean that fuel, engine coolant and lubricant are full. Spare tire, jack, hand tools and mats are in designated positions.
- After servicing suspension parts, be sure to check wheel alignment.
- Self-lock nuts are not reusable. Always use new ones when installing.

PREPARATION

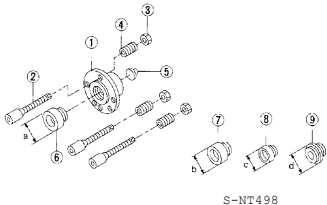
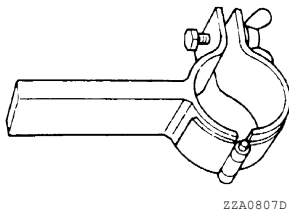
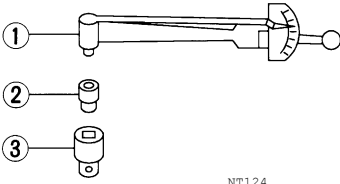
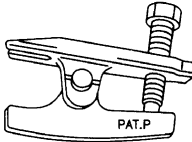
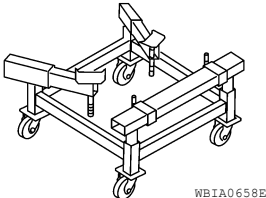
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PREPARATION

Special Service Tool

INFOID:000000007405479

The actual shapes of Kent-Moore tools may differ from those of special tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description
KV991040S0 (—) CCK gauge attachment 1. Plate 2. Guide bolt 3. Nut 4. Spring 5. Center plate 6. KV99104020 Adapter A a: 72 mm (2.83 in) dia. 7. KV99104030 Adapter B b: 65 mm (2.56 in) dia. 8. KV99104040 Adapter C c: 57 mm (2.24 in) dia. 9. KV99104050 Adapter D d: 53.4 mm (2.102 in) dia.	Measuring wheel alignment 
ST35652000 (—) Strut attachment	Disassembling and assembling strut 
ST3127S000 (J-25742-1) Preload Gauge 1. GG91030000 (J-25765) Torque wrench 2. HT62940000 (—) Socket adapter (1/2") 3. HT62900000 (—) Socket adapter (3/8")	Measuring rotating torque of ball joint 
HT72520000 (J-25730-A) Ball joint remover	Removing tie-rod outer end and lower ball joint 
KV101J0010 (J-47242) Engine support table	Front suspension member removal 

PREPARATION

< SERVICE INFORMATION >

Tool number (Kent-Moore No.) Tool name	Description
— (J-49286) Drift and Pull gauge	Measuring drift and pull
— (J-49029) Strut rod clamp	Securing strut rod
— (J-44372) Pull gauge	Measuring steering wheel turning force and ball joint swinging force

Commercial Service Tool

INFOID:0000000007405480

Tool name	Description
Spring compressor	Removing and installing coil spring
Power tool	Loosening nuts, screws and bolts

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

< SERVICE INFORMATION >

NOISE, VIBRATION AND HARSHNESS (NVH) TROUBLESHOOTING

NVH Troubleshooting Chart

INFOID:000000007405481

Use chart below to help you find the cause of the symptom. If necessary, repair or replace these parts.

Reference page		FSU-9	FSU-11	—	—	—	FSU-9	FSU-7	FSU-16	FAX-5, "NVH Troubleshooting Chart"	WT-5, "NVH Troubleshooting Chart"	WT-5, "NVH Troubleshooting Chart"	FAX-5, "NVH Troubleshooting Chart"	BR-6, "NVH Troubleshooting Chart"	PS-5, "NVH Troubleshooting Chart"
Possible cause and SUSPECTED PARTS		Improper installation, looseness	Strut deformation, damage or deflection	Bushing or mounting deterioration	Parts interference	Spring fatigue	Suspension looseness	Incorrect wheel alignment	Stabilizer bar fatigue	FRONT AXLE	TIRES	ROAD WHEEL	DRIVE SHAFT	BRAKES	STEERING
Symptom	Noise	x	x	x	x	x	x			x	x	x	x	x	x
	Shake	x	x	x	x		x			x	x	x	x	x	x
	Vibration	x	x	x	x	x				x	x		x		x
	Shimmy	x	x	x	x			x		x	x	x		x	x
	Shudder	x	x	x						x	x	x		x	x
	Poor quality ride or handling	x	x	x	x	x		x	x	x	x	x			

x: Applicable

FRONT SUSPENSION ASSEMBLY

< SERVICE INFORMATION >

FRONT SUSPENSION ASSEMBLY

On-Vehicle Inspection and Service

INFOID:000000007405482

Make sure the mounting conditions (looseness, back lash) of each component and component conditions (wear, damage) are normal.

INSPECTION OF LOWER BALL JOINT END PLAY

1. Set front wheels in a straight-ahead position. Do not depress brake pedal.
2. Place an iron bar or similar tool between transverse link and steering knuckle.
3. Measure axial end play by prying it up and down.

Axial end play : Refer to [FSU-20, "Ball Joint"](#).

CAUTION:

Be careful not to damage ball joint boot. Do not damage the installation position by applying excessive force.

STRUT INSPECTION

Check for oil leakage, damage and replace as necessary.

Wheel Alignment Inspection

INFOID:000000007405483

PRELIMINARY INSPECTION

WARNING:

Always adjust the alignment with the vehicle on a flat surface.

NOTE:

If alignment is out of specification, inspect and replace any damaged or worn rear suspension parts before making any adjustments.

1. Check and adjust the wheel alignment with the vehicle under unladen conditions. "Unladen conditions" means that the fuel, coolant, and lubricant are full; and that the spare tire, jack, hand tools and mats are in their designated positions.
2. Check the tires for incorrect air pressure and excessive wear.
3. Check the wheels for run out and damage. Refer to [WT-6, "Inspection"](#).
4. Check the wheel bearing axial end play. Refer to [FAX-6, "On-Vehicle Inspection and Service"](#).
5. Check the shock absorbers for leaks or damage.
6. Check each mounting point of the suspension components for any excessive looseness or damage.
7. Check each link, arm, and the suspension member for any damage.
8. Check the vehicle height. Refer to [FSU-20, "Wheelarch Height \(Unladen*\)"](#).

GENERAL INFORMATION AND RECOMMENDATIONS

1. A Four-Wheel Thrust Alignment should be performed.
 - This type of alignment is recommended for any NISSAN vehicle.
 - The four-wheel "thrust" process helps ensure that the vehicle is properly aligned and the steering wheel is centered.
 - The alignment machine itself should be capable of accepting any NISSAN vehicle.
 - The alignment machine should be checked to ensure that it is level.
2. Make sure the alignment machine is properly calibrated.
 - Your alignment machine should be regularly calibrated in order to give correct information.
 - Check with the manufacturer of your specific alignment machine for their recommended Service/Calibration Schedule.

THE ALIGNMENT PROCESS

IMPORTANT: Use only the alignment specifications listed in this Service Manual. Refer to [FSU-19, "Wheel Alignment \(Unladen*\)"](#).

- When displaying the alignment settings, many alignment machines use "indicators": (Green/red, plus or minus, Go/No Go). **Do NOT use these indicators.**

FRONT SUSPENSION ASSEMBLY

< SERVICE INFORMATION >

- The alignment specifications programmed into your alignment machine that operate these indicators may not be correct.
- This may result in an ERROR.
- Most camera-type alignment machines are equipped with both "Rolling Compensation" method and optional "Jacking Compensation" method to "compensate" the alignment targets or head units.
"Rolling Compensation" is the preferred method.
- If using the "Rolling Compensation" method, after installing the alignment targets or head units, push or pull on the rear wheel to move the vehicle. Do not push or pull the vehicle body.
- If using the "Jacking Compensation" method, after installing the alignment targets or head units, raise the vehicle and rotate the wheels 1/2 turn both ways.

NOTE:

Do not use the "rolling Compensation" method if you are using sensor-type alignment equipment.

- Follow all instructions for the alignment machine you're using for more information.

CAMBER, CASTER AND KINGPIN INCLINATION ANGLES INSPECTION

- Camber, caster, kingpin inclination angles cannot be adjusted.
- Before inspection, mount front wheels onto turning radius gauge. Mount rear wheels onto a stand that has same height so vehicle will remain horizontal.

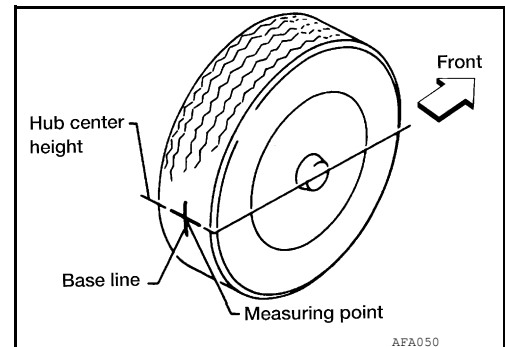
TOE-IN INSPECTION

Measure toe-in using the following procedure.

WARNING:

- **Always perform the following procedure on a flat surface.**
- **Make sure that no person is in front of vehicle before pushing it.**

1. Bounce the front of vehicle up and down to stabilize the vehicle height (posture).
2. Push vehicle straight ahead about 5 m (16 ft).
3. Put a mark on base line of the tread (rear side) of both tires at the same height of hub center. These are measuring points.

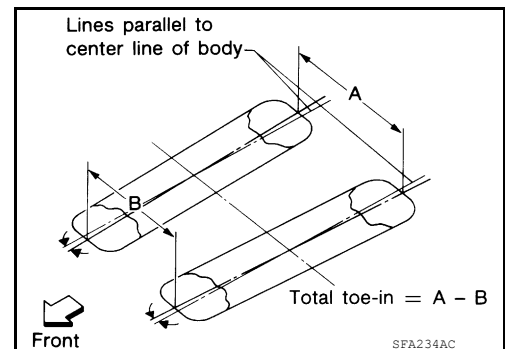


4. Measure distance (A) from rear side.
5. Push vehicle slowly ahead to rotate wheels 180 degrees (1/2 turn).

CAUTION:

If wheels have rotated more than 180 degrees (1/2 turn), try the above procedure again from the beginning. Never push vehicle backward.

6. Measure distance (B) from front side.



7. Use the formula below to calculate total toe-in.

Total toe-in : A - B

Total toe-in specification : Refer to FSU-19, "Wheel Alignment (Unladen*)".

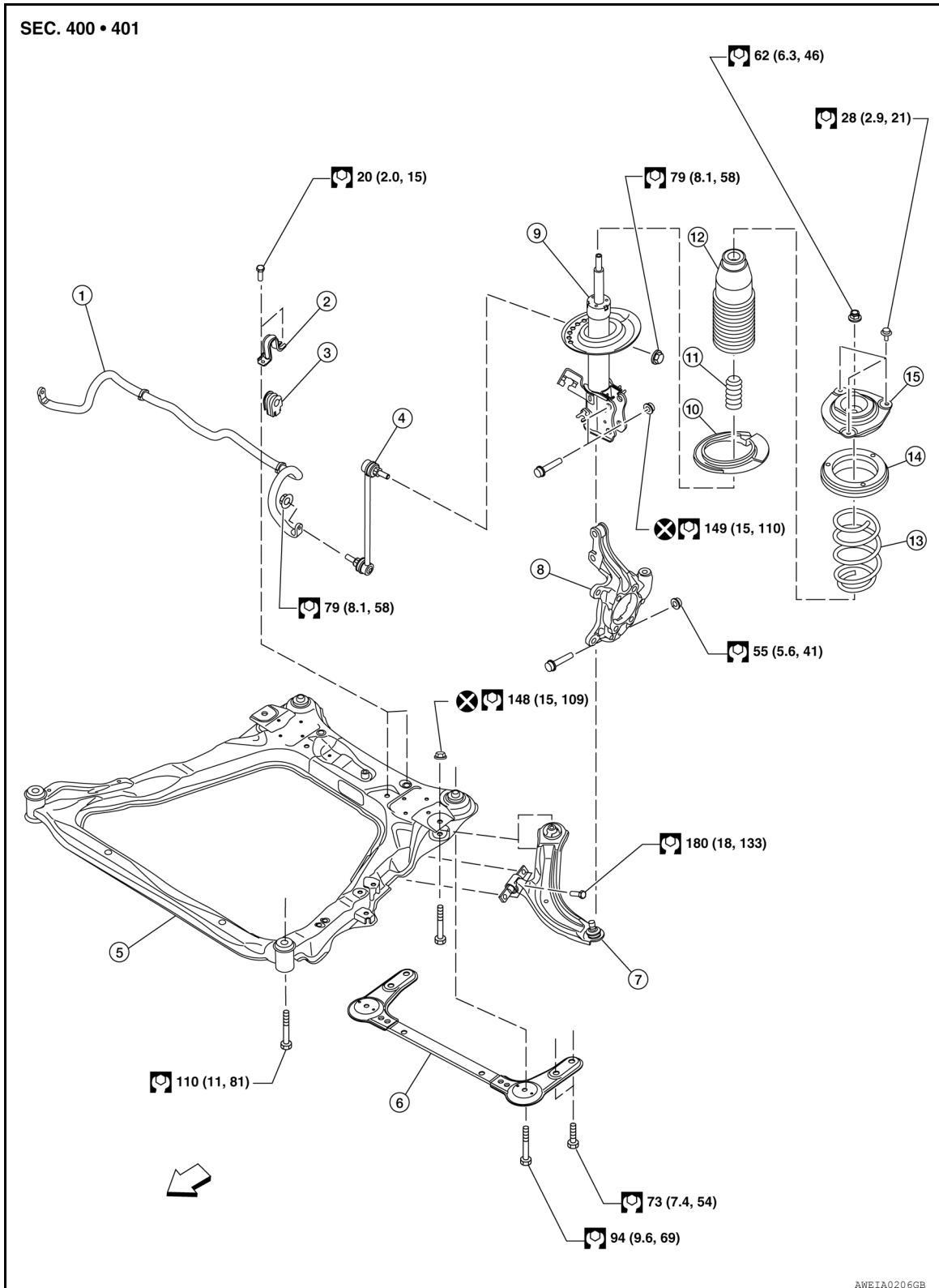
- If the total toe-in is outside the specification, adjust toe-in by varying the length between steering outer socket and inner socket.

FRONT SUSPENSION ASSEMBLY

< SERVICE INFORMATION >

Component

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FRONT SUSPENSION ASSEMBLY

< SERVICE INFORMATION >

13. Coil spring

14. Strut mounting bearing

15. Strut mounting insulator

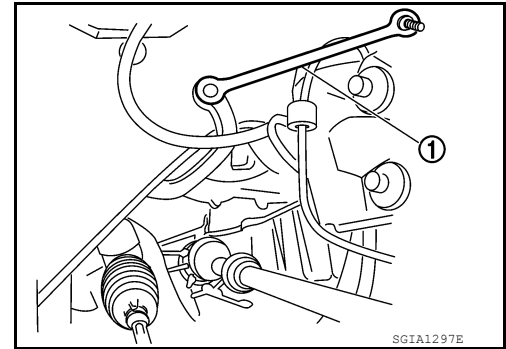
⇐ Front

Removal and Installation

INFOID:000000007405485

REMOVAL

1. Remove front wheel and tire assemblies using power tool.
2. Remove engine under cover.
3. Separate intermediate shaft from steering gear pinion shaft. Refer to [PS-9, "Removal and Installation"](#).
4. Remove the nuts on the upper side of stabilizer connecting rods (1) with a power tool, and then remove stabilizer connecting rods (1) from strut assemblies.

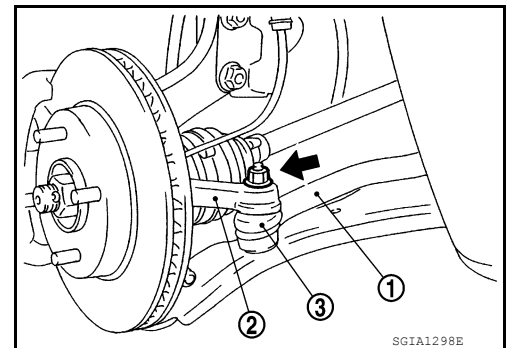


5. Loosen steering outer socket (1) nut.
6. Remove steering outer socket (1) from steering knuckle (2) so as not to damage ball joint boot (3) using Tool.

CAUTION:

Temporarily tighten the nut to prevent damage to threads and to prevent the Tool from suddenly coming off.

Tool number : HT72520000 (J-25730-A)



7. Remove rear torque rod. Refer to [FSU-9, "Component"](#).
8. Remove A/F sensor harness bracket bolt from front suspension member assembly.
9. Remove transverse link ball joint nut and bolt from each steering knuckle. Then partially remove transverse link ball joint studs from steering knuckles.
10. Set Tool under the front suspension member, then remove the bolts from the front suspension member using power tool.

Tool number : KV101J0010 (J-47242)

11. Remove the bolts of member stay, and then remove member stay from vehicle.
12. Gradually lower a jack to remove front suspension assembly while ensuring transverse link ball joint studs separate from steering knuckles.
13. If replacing front suspension member, remove the following:
 - Stabilizer brackets and bushings.
 - Power steering gear. Refer to [PS-13, "Exploded View"](#).
 - Transverse links.

INSTALLATION

Installation is in the reverse order of removal.

- For tightening specifications, refer to [FSU-9, "Component"](#).
- Perform final tightening of each of parts (rubber bushing), under unladen conditions, which were removed when removing front suspension assembly. Check wheel alignment. Refer to [FSU-7, "Wheel Alignment Inspection"](#).

COIL SPRING AND STRUT

< SERVICE INFORMATION >

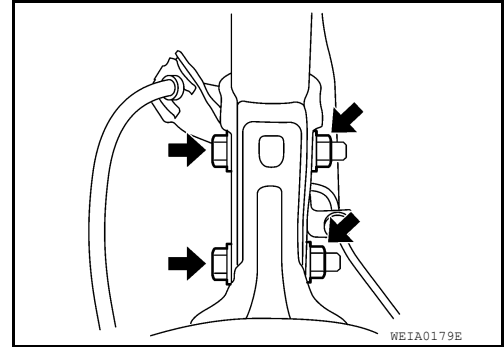
COIL SPRING AND STRUT

Removal and Installation

INFOID:000000007405486

REMOVAL

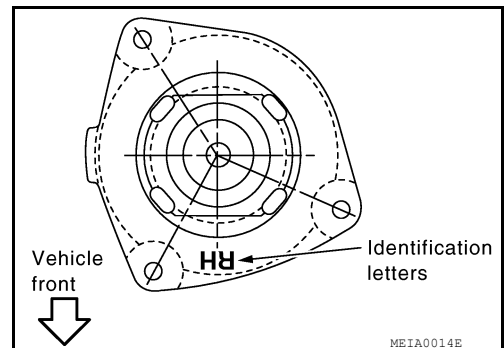
1. Remove cowl top panel. Refer to [EI-21, "Removal and Installation"](#).
2. Remove front wheel and tire assemblies using power tool.
3. Remove harness of wheel sensor from strut assembly. Refer to [BRC-50, "Removal and Installation"](#).
CAUTION:
Do not pull on wheel sensor harness.
4. Remove brake hose lock plate. Refer to [BR-12, "Hydraulic Circuit"](#).
5. Remove the nut on the upper side of stabilizer connecting rod using power tool, and then remove stabilizer connecting rod from strut assembly.
6. Remove nuts and bolts, and then remove steering knuckle from strut assembly. Refer to [FAX-6, "Removal and Installation"](#).
7. Remove the strut mounting insulator bolts, then remove strut assembly.



INSTALLATION

Installation is in the reverse order of removal.

- For tightening specifications, refer to [FSU-9, "Component"](#).
- Tighten the wheel nuts to specification. Refer to [WT-7, "Adjustment"](#).
- Perform final tightening of bolts and nuts at the strut assembly lower side (rubber bushing) under unladen conditions with tires on level ground. Check wheel alignment. Refer to [FSU-7, "Wheel Alignment Inspection"](#).
- Check wheel sensor harness for proper connection. Refer to [BRC-50, "Removal and Installation"](#).
- Attach strut mounting insulator as shown.



Disposal

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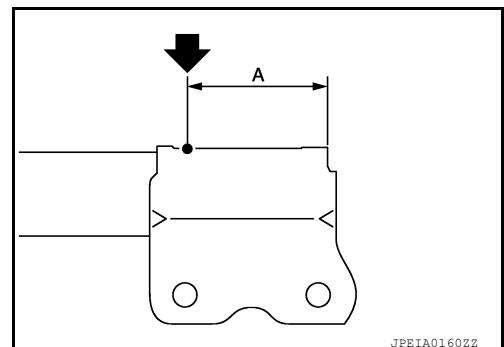
1. Set strut assembly horizontally with the piston rod fully extended.
2. Drill 2 – 3 mm (0.08 – 0.12 in) hole (A) at the position (●) from top as shown in the figure to release gas gradually.

CAUTION:

- **Wear eye protection (safety glasses).**
- **Wear gloves.**
- **Be careful with metal chips or oil blown out by the compressed gas.**

NOTE:

- Drill vertically in this direction (↕).
- Directly to the outer tube avoiding brackets.
- The gas is clear, colorless, odorless, and harmless.



COIL SPRING AND STRUT

< SERVICE INFORMATION >

A : 20 – 30 mm (0.79 – 1.18 in)

3. Position the drilled hole downward and drain oil by moving the piston rod several times.

CAUTION:

Dispose of drained oil according to the law and local regulations.

Disassembly and Assembly

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DISASSEMBLY

CAUTION:

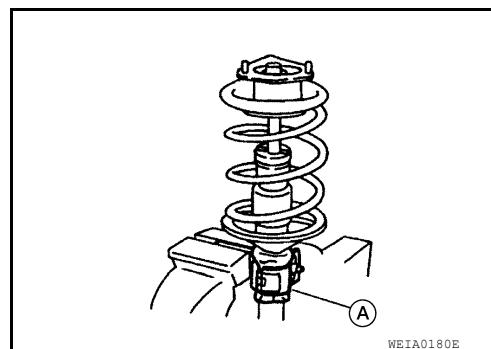
Do not damage strut piston rod when removing components from strut assembly.

1. Install Tool (A) to strut and secure it in a vise.

Tool number : ST35652000 (—)

CAUTION:

When installing the Tool to strut, wrap a shop cloth around strut to protect it from damage.



2. Install Tool to strut rod.

Tool number : — (J-49029)

3. Using tool, compress coil spring between strut mounting bearing and spring lower seat (on strut) until coil spring is free.

CAUTION:

Be sure the tool is securely attached to the coil spring before compressing coil spring.

4. Make sure coil spring with tool between strut mounting bearing and spring lower seat (strut) is free. Then remove piston rod lock nut while securing the piston rod tip so that piston rod does not turn.

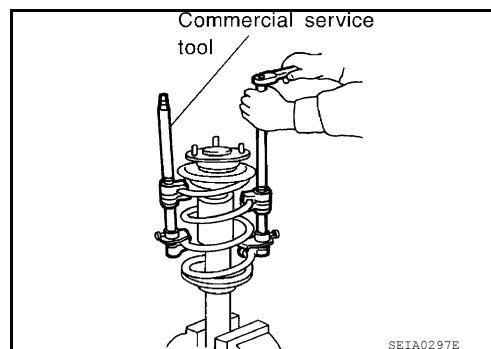
5. Remove strut mounting insulator, strut mounting bearing, coil spring with tool, dust cover, bound bumper, and coil spring insulator from strut.

6. After removing coil spring with spring compressor, gradually release the spring compressor.

CAUTION:

Loosen while making sure coil spring attachment position does not move.

7. Remove the tool from strut.



INSPECTION AFTER DISASSEMBLY

Strut Inspection

Check the following:

- Strut for deformation, cracks or damage, and replace it if necessary.
- Piston rod for damage, uneven wear or distortion, and replace it if necessary.
- For oil leakage, and replace it if necessary.

Strut Mounting Insulator and Rubber Parts Inspection

Check strut mounting insulator for cracks and rubber parts for wear. Replace it if malfunction is detected.

Coil Spring Inspection

Check coil spring for cracks, wear or damage, and replace it if necessary.

ASSEMBLY

CAUTION:

Do not damage strut piston rod when installing components to strut.

COIL SPRING AND STRUT

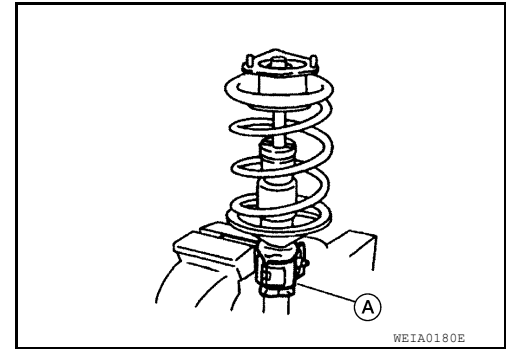
< SERVICE INFORMATION >

1. Install the Tool (A) to strut and secure it in a vise.

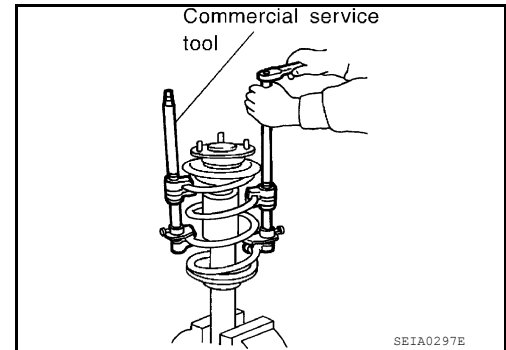
Tool number : ST35652000 (—)

CAUTION:

When installing the Tool to strut, wrap a shop cloth around strut to protect it from damage.

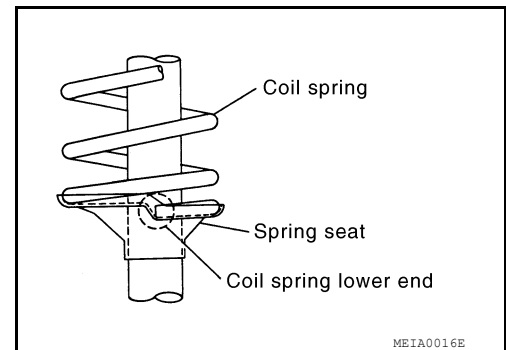


2. Install lower insulator.
3. Compress coil spring using tool, and install it onto strut.

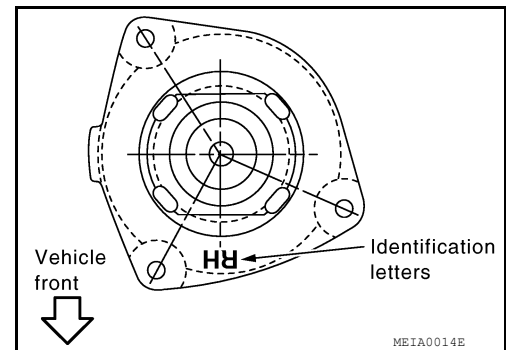


CAUTION:

- Face tube side of coil spring downward. Align the lower end to spring lower seat as shown.
- Be sure tool is securely attached to coil spring. Compress coil spring.



4. Install bound bumper, dust cover and upper insulator.
5. Attach strut mounting bearing and strut mounting insulator.
 - Installation position of strut mounting insulator as shown.



6. Secure piston rod tip so that piston rod does not turn, then tighten piston rod lock nut to specified torque.
7. Gradually release tool, and remove coil spring.

CAUTION:

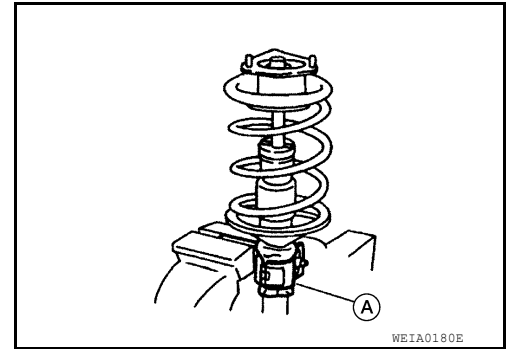
While loosening make sure tool position does not move.

COIL SPRING AND STRUT

< SERVICE INFORMATION >

8. Remove Tool (A) from strut.

Tool number (A) : ST35652000 (—)



9. Remove Tool from strut rod.

Tool number : — (J-49029)

TRANSVERSE LINK

< SERVICE INFORMATION >

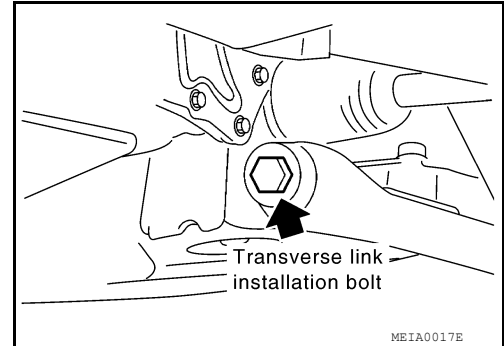
TRANSVERSE LINK

Removal and Installation

INFOID:000000007405489

REMOVAL

1. Remove front wheel and tire assemblies using power tool.
2. Remove connecting rod to stabilizer bar nut. Remove connecting rod from stabilizer bar then reposition connecting rod.
3. Remove transverse link nuts and bolts, then remove transverse link from front suspension member.
4. Remove transverse link ball joint to steering knuckle nut and bolt, then remove transverse link.



INSPECTION AFTER REMOVAL

Visual Inspection

Check the following:

- Transverse link and bushing for deformation, cracks or damage. Replace it if necessary.
- Ball joint boot for cracks or other damage, and also for grease leakage. Replace it if necessary.

Ball Joint Inspection

Manually move ball stud to confirm it moves smoothly with no binding.

Swing Torque Inspection

NOTE:

Before measurement, move ball stud at least ten times by hand to check for smooth movement.

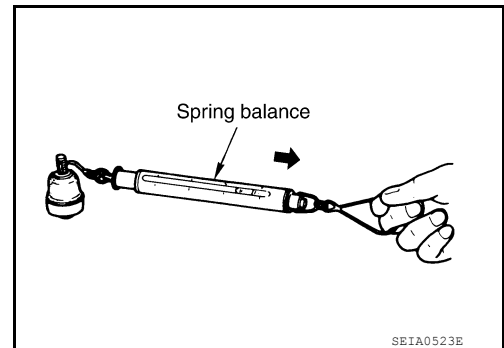
- Hook Tool at the cutout on ball stud. Confirm Tool measurement value is within specifications when ball stud begins moving.

Tool number : — (J-44372)

Swing torque : Refer to [FSU-20, "Ball Joint"](#).

Spring balance measurement : Refer to [FSU-20, "Ball Joint"](#).

- If it is outside the specified range, replace transverse link assembly.



Axial End Play Inspection

- Move tip of ball stud in axial direction to check for looseness.

Axial end play : Refer to [FSU-20, "Ball Joint"](#).

- If it is outside the specified range, replace transverse link assembly.

INSTALLATION

Installation is in the reverse order of removal.

- For tightening specifications, refer to [FSU-9, "Component"](#).
- Tighten the wheel nuts to specification. Refer to [WT-7, "Adjustment"](#).
- Perform final tightening of bolts and at the front suspension member installation position (rubber bushing) under unladen conditions with tires on level ground. Check wheel alignment. Refer to [FSU-7, "Wheel Alignment Inspection"](#).

STABILIZER BAR

< SERVICE INFORMATION >

STABILIZER BAR

Removal and Installation

INFOID:000000007405490

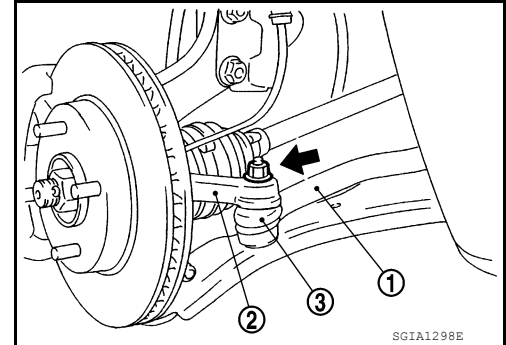
REMOVAL

1. Remove the engine under cover.
2. Separate intermediate shaft from steering gear pinion shaft. Refer to [PS-13, "Removal and Installation"](#).
3. Remove front wheel and tire assemblies using power tool.
4. Remove the steering knuckle lower pinch bolt and separate the ball joint from the knuckle.
5. Remove the nut on the lower side of the stabilizer connecting rod and remove stabilizer connecting rod from stabilizer bar.
6. Loosen steering outer socket (1) nut.
7. Remove steering outer socket (1) from steering knuckle (2) so as not to damage ball joint boot (3) using Tool.

Tool number : HT72520000 (J-25730-A)

CAUTION:

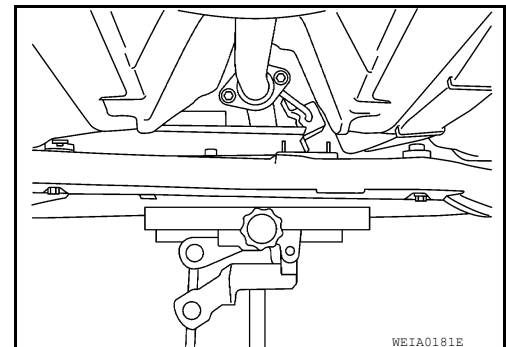
Temporarily tighten the nut to prevent damage to threads and to prevent the Tool from suddenly coming off.



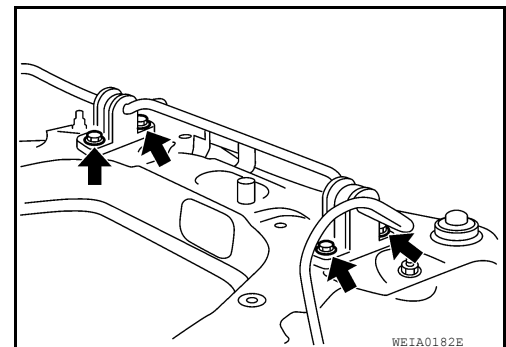
8. Remove the heated oxygen sensor bracket from the suspension member.
9. Remove rear torque rod. Refer to [EM-75, "Component"](#).
10. Set Tool under the front suspension member, then remove the bolts from the front suspension member using power tool.

Tool number : KV101J0010 (J-47242)

11. Remove the bolts of member stay using power tool, and then remove member stay.
12. Gradually lower front suspension member in order to remove stabilizer bolts.



13. Remove the stabilizer clamp bolts, then remove stabilizer clamps and stabilizer bushing.
14. Remove stabilizer bar.



INSPECTION AFTER REMOVAL

STABILIZER BAR

< SERVICE INFORMATION >

Check stabilizer bar, stabilizer connecting rod, stabilizer bushing, and stabilizer clamp for deformation, cracks, and damage. Replace it if necessary.

INSTALLATION

Installation is in the reverse order of removal.

- For tightening specifications, refer to [FSU-9. "Component"](#).

A

B

C

D

FSU

F

G

H

I

J

K

L

M

N

O

P

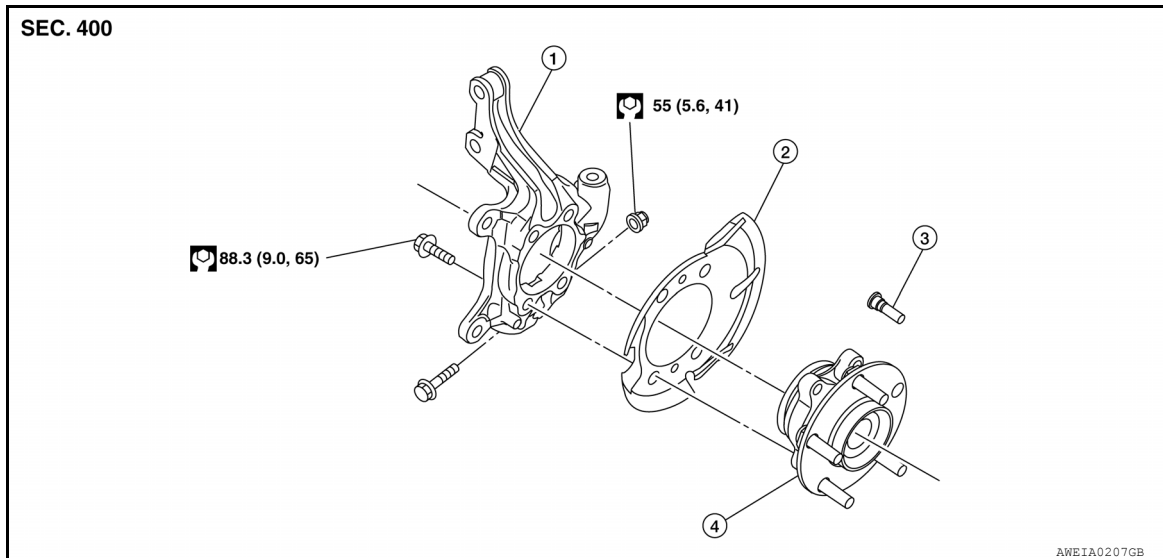
STEERING KNUCKLE

< SERVICE INFORMATION >

STEERING KNUCKLE

Removal and Installation

INFOID:000000007520969



1. Steering knuckle
2. Splash guard
3. Stud
4. Wheel hub and bearing assembly

REMOVAL

1. Remove front wheel hub and bearing assembly. Refer to [FAX-6, "Removal and Installation"](#).
2. Remove steering linkage from steering knuckle. Refer to [PS-13, "Exploded View"](#).
3. Remove steering knuckle lower pinch bolt.
4. Remove steering knuckle to strut bolts, then remove steering knuckle. Refer to [FSU-9, "Component"](#).

INSPECTION AFTER REMOVAL

Check for deformity, cracks and damage on each part, replace if necessary.

INSTALLATION

Installation is in the reverse order of removal.

CAUTION:

Do not reuse non-reusable parts.

SERVICE DATA AND SPECIFICATIONS (SDS)

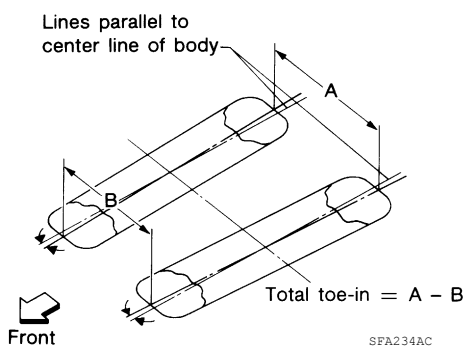
< SERVICE INFORMATION >

SERVICE DATA AND SPECIFICATIONS (SDS)

Wheel Alignment (Unladen*)

INFOID:000000007405491

Model			MR20DE	QR25DE	QR25DE
				SE-R	SE-R SPEC-V
Camber Degree minute (Decimal degree)	LH	Minimum	-0° 37' (-0.62°)		-0° 42' (-0.70°)
		Nominal	-0° 10' (-0.17°)		-0° 15' (-0.25°)
		Maximum	0° 29' (0.48°)		0° 24' (0.40°)
	RH	Minimum	-0° 49' (-0.82°)		-0° 54' (-0.90°)
		Nominal	-0° 10' (-0.17°)		-0° 15' (-0.25°)
		Maximum	0° 17' (0.28°)		0° 12' (0.20°)
	LH - RH	Minimum	-0° 22' (-0.37°)		-0° 22' (-0.37°)
		Nominal	0° 0' (0.0°)		0° 0' (0.0°)
		Maximum	0° 46' (0.77°)		0° 46' (0.77°)
Caster Degree minute (Decimal degree)	LH	Minimum	4° 15' (4.25°)		4° 30' (4.50°)
		Nominal	4° 48' (4.80°)		5° 3' (5.05°)
		Maximum	5° 21' (5.35°)		5° 36' (5.60°)
	RH	Minimum	4° 29' (4.48°)		4° 44' (4.73°)
		Nominal	5° 02' (5.03°)		5° 17' (5.28°)
		Maximum	5° 35' (5.58°)		5° 50' (5.83°)
	LH - RH	Minimum	-0° 48' (-0.80°)		-0°48'(-0.80°)
		Nominal	-0° 14' (-0.23°)		-0° 14' (-0.23°)
		Maximum	0° 20' (0.33°)		0° 20' (0.33°)
Kingpin inclination Degree minute (Decimal degree)		LH	10° 58' (10.97°)		11° 13' (11.22°)
		RH	11° 12' (11.20°)		11° 27' (11.45°)



Toe-in	Distance (A - B)	Minimum	Out 2.0 mm (Out 0.07 in)	Out 2 mm (Out 0.07 in)
		Nominal	0.0 mm (0.00 in)	0.0 mm (0.00 in)
		Maximum	In 2.0 mm (In 0.07 in)	In 2 mm (In 0.07 in)
	Angle Degree minute (Decimal degree)	Minimum	Out 0° 9' 36" (Out 0.16°)	Out 0° 9' 36" (Out 0.16°)
		Nominal	In 0° 0' 0" (In 0.00°)	In 0° 0' 0" (In 0.00°)
		Maximum	In 0° 9' 36" (In 0.16°)	In 0° 9' 36" (In 0.16°)

*: Fuel, engine coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE INFORMATION >

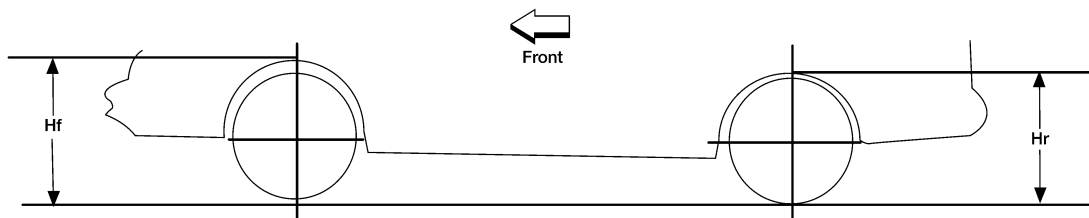
Ball Joint

INFOID:000000007405492

Swing torque	0.5 - 4.9 N·m (0.06 - 0.49 kg-m, 5 - 43 in-lb)
Measurement on spring balance	15.4 - 150.8 N (1.6 - 15.4 kg-f, 3.5 - 40 lb-f)
Axial end play	0 mm (0 in)

Wheelarch Height (Unladen*)

INFOID:000000007405493



LEIA0085E

Engine	MR20DE		QR25DE	
Tire Size	P205/60HR15	P205/55HR16	P225/45VR17	P225/45WR17
Front (Hf) mm (in)	689 (27.13)	692 (27.24)	690 (27.17)	679 (26.73)
Rear (Hr) mm (in)	688 (27.09)	692 (27.24)	690 (27.17)	677 (26.65)

*: Fuel, radiator coolant and engine oil full. Spare tire, jack, hand tools and mats in designated positions.